



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5021-5

Job Sheet 185731



Part No: D5021-5

Job Qty: 2 ea

Part Name: Foam, Center Panel, Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/1/18

Job Tracking No:

Due Date: 11/16/18

Created By: Shannon Hadley

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.09 NOW OUTSOURCE DD VERF:JLM IPP REV:C 17.02.21 NOW MADE IN HOUSE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	2 pcs	11/16/18	11/16/18	0.00	0.51	Waterjet - Flow		<i>DL 18/10/30</i>
110	QC	2 pcs	11/16/18	11/16/18	0.00	0.00	QC2 Waterjet-2		<i>DL 18/10/30 AS</i>
120	QC	2 pcs	11/16/18	11/16/18	0.00	0.00	QC8-5		<i>NOV 02 2018 68</i>
150	Packaging	2 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3		<i>NOV 06 2018 9-89</i>
160	QC21-SA	2 Ea	11/16/18	11/16/18	0.00	0.00	QC21		<i>21</i>

Part Op 100 - 1-Cut as per Dwg
Descriptions: 150 - *****STOCK IN BASKET CELL***** LOCATION WA004

9-89 NOV 06 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5033-1	Rigid Polyurethane Foam	32 sf (16 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	D5033-1	32	358	0

Part Specifications

Specifications could not be found.

Plex 11/1/18 10:04 AM Dart.Hadley.Shannon



Container No: S123642



Part: D5021-5

Job No: 185731

Serial No/Batch: S123642

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Date: 11/01/18



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Hawkesbury, ON
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Canada

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D5021-5
Job Sheet 185103



Part No: D5021-5

Job Qty: 2 ea

Part Name: Foam, Center Panel, Aft



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/22/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP REV:A 13.12.20 NEW ISSUE DD VERF:JLM IPP REV:B 14.04.09 NOW OUTSOURCE DD VERF:JLM IPP REV:C 17.02.21 NOW MADE IN HOUSE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/16/18	11/16/18	0.00	0.00	Start Up Waterjet		DC 18/10/30
100	Waterjet	2 pcs	11/16/18	11/16/18	0.00	0.51	Waterjet 1		DC 18/10/30
110	QC	2 pcs	11/16/18	11/16/18	0.00	0.00	QC2 Waterjet-2		DC 18/10/30
120	QC	2 pcs	11/16/18	11/16/18	0.00	0.00	QC8-5		
150	Packaging	2 pcs	11/16/18	11/16/18	0.00	0.00	Packaging3		
160	QC21-SA	2 Ea	11/16/18	11/16/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg

Descriptions: 150 - *****STOCK IN BASKET CELL***** LOCATION WA004

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5033-1	Rigid Polyurethane Foam	32 sf (16 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5033-1	32	454	0

Part Specifications

Specifications could not be found.

Plex 10/22/18 3:02 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								

